



2-4-C With Teflon (92-802859A1)

- A - TIGHTEN NUT UNTIL IT SEATS AND THEN BACK OFF 1/4 TURN.
- B - TIGHTEN NUT TO 32 LB-FT (43.4 NM.) AND THEN BACK OFF 1/4 TURN.
- C = TO SCREW ON BOTTOM YOKE

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		19608	LINK ROD	1	NON HANDLE VERSIONS	
2	10	823919	SCREW (1-1/2 IN.)	1	NON HANDLE VERSIONS	
3	12	71970	WASHER	1	NON HANDLE VERSIONS	
4	12	37828	WASHER	2	NON HANDLE VERSIONS	
5	11	34863	NUT (.375-24)	2	NON HANDLE VERSIONS	
6		822397	PUCK-CO-PILOT	1	NON HANDLE VERSIONS	
7	3410	827402A	SWIVEL BRACKET ASSEMBLY	1	(BLACK)	
7	3410	827402A	SWIVEL BRACKET ASSEMBLY	1	(GRAY)	
8	23	821771	BUSHING (UPPER)	1		
9	22	74036	GREASE FITTING DRIVE TIGHT	3	(QTY. OF 4 ON HANDLE VERSIO	
10	23	821777	BUSHING (LOWER)	1		
11	26	822404	SEAL	1		
12		NSS	DECAL-SERIAL OVERLAMINATE	1		4
13		88238A11	CABLE ASSEMBLY	1		
14	12	19619	WASHER	1		
15	10	40089	SCREW (M8 X 10)	1	(HANDLE VERSIONS)	
15	10	40011149	SCREW (M8 X 1.25 X 25)	1	(NON-HANDLE VERSIONS)	
16		828245	SEAL-CO-PILOT	1	NON-HANDLE VERSIONS	
17		19624A	SEAL KIT	1	NON-HANDLE VERSIONS	
18	25	29619	O RING	1	NON-HANDLE VERSIONS	
19	23	78861	SPACER	1	NON-HANDLE VERSIONS	
20	12	19619	WASHER	1		
21		19614	TILT TUBE	1		
22	11	826164	NUT (.875-14)	2		
23	37	823701	DECAL-CO-PILOT	1		
24	17	821539	PIN (TRILOBE)	1		
25	23	823507	BUSHING	2		
26	17	822480	PIVOT PIN (UPPER)	1		
27	10	817626	SCREW (10-16 X 3/8 IN.)	1		